

Receiver Latch Kit Instructions for VXI Receiver - Section 4
P/N 310 104 248/127 & 310 113 295

Parts/Tools Required:

VXI Receiver (P/N 310 104 248)

1. Two (2) Latch Blocks
2. Four (4) Flathead Phillips Screws, 4-40UNC x .38 LG.
3. One (1) Left Rotation Block
4. One (1) Right Rotation Block
5. Four (4) Flathead Phillips Screws, 10-32UNF x .50 LG.
6. Two (2) Dowel Pins HST .187 x .38 LG.
7. Two (2) Lanyards
8. Four (4) Buttonhead screws, 8-32UNC x .50 LG.
9. Two (2) Shoulder Screws, 10-24UNC .250 x .375 LG.

Instructions:

1. Mount latch blocks to mainframe using the four flathead Phillips Screws, 4-40UNC x .38 LG.
2. Mount left and right rotation blocks. Counterbores for shoulder screws will face put when properly installed. Insert four flathead Phillips screws, 10-32UNF x .50 LG., from rear, then press dowel pins into position.
3. Attach lanyard to mainframe using buttonhead screws, 8-32UNC x .50 LG.
4. Attach receiver to mainframe. Place receiver between the rotation blocks and insert two shoulder screws, 10-24UNC .250 x .375 LG., through rotation blocks into the receiver. Tighten securely.
5. Attach free end of lanyard to receiver using buttonhead screws, 8-32UNC x .50 LG.

