

## CONTACT REMOVAL

QUADRAPADDLE MODULE, ITA, ICON, 160 POSITION • PART # 510 161 101

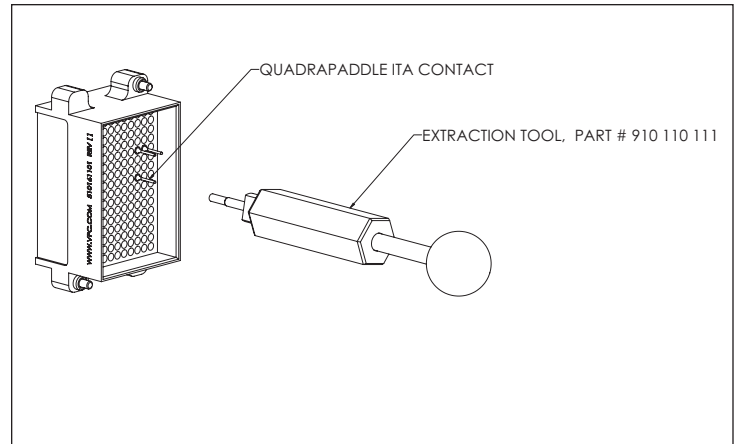
### TOOLS REQUIRED

Phillips Head Screwdriver

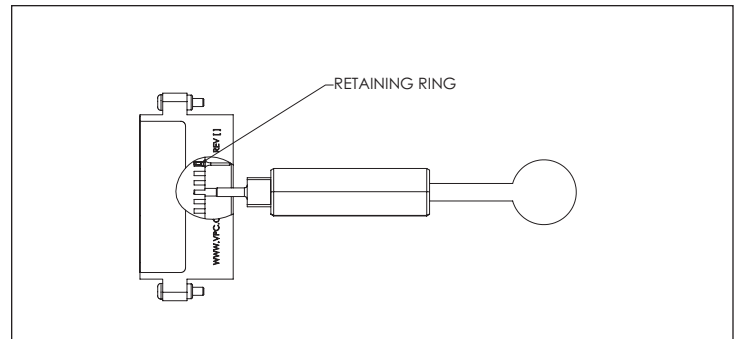
QuadraPaddle ITA Extraction Tool, Part # 910 110 111

### REMOVAL INSTRUCTIONS

1. Remove the module from the iCon ITA.
2. Place the ITA Extraction Tool, Part # 910 110 111 over the contact to be removed into the counter bore on the mating side of the module as illustrated in **Figure 9-A**.
3. Once the extraction tool is seated, rotate the extraction tool slightly to ensure proper seating while pressing into the counter bore until the retaining ring is released. See **Figure 9-B**.
4. Push the plunger on the extraction tool and the contact will be pushed out of the backside of the module.



**Figure 9-A.** The QuadraPaddle extraction tool, Part # 910 110 111 will extract all QP ITA contacts.



**Figure 9-B.** Do not press the plunger until the retaining rings are collapsed or damage can occur.