

## CONTACT REMOVAL

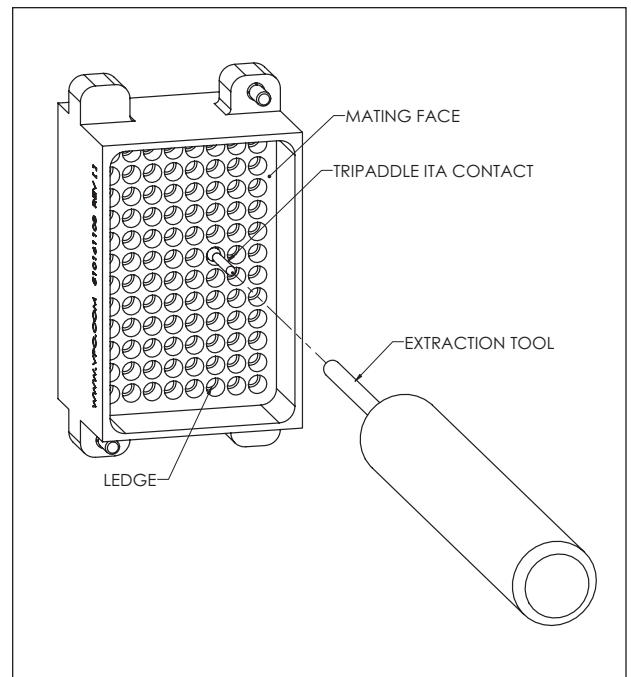
TRIPADDLE MODULE, ITA, ICON, 96 POSITION • PART # 510 161 108

### TOOLS REQUIRED

Extraction Tool, Part # 910 110 102

### REMOVAL INSTRUCTIONS

1. Place the extraction tool, Part # 910 110 102 over the ITA contact to be removed until the tool reaches the ledge of the module and the contact retaining tabs are released. Refer to **Figure 17-A**.
2. Press downward on the tool handle. The spring action of the tool will extract the contact.
3. Grab the contact on the wiring side of the module and hold it while removing the extraction tool to avoid pulling the contact back into the locked position.



**Figure 17-A.** Keep the tool perpendicular to the face of the module to prevent damage to either the tool or contact.