



NOTES:
 △ SHIP LOOSE WITH ASSEMBLY PROCEDURE SHEET.

CUSTOMER DRAWING 310113303

ITEM NO.	QTY	DESCRIPTION	PART NO.	DESCRIPTION	SOURCE OF SUPPLY
18	4	NOT SHOWN			
17	1	SCR BH CP .112-4QUNC x .75 LG.			
16	4	EPXY			
15	1	SCR BH .164-32 x .500 LG.			
14	4	COVER PLATE			
13	4	WASHER, FLAT #8			
12	4	WASHER, LK #8			
11	2	SCR PH PHL .164-32UNC x .50 LG.			
10	4	SCR SHP .190-24UNC x .25 DIA x .38 SST			
9	4	SCR PH PHL .190-32UNF x .50 BLK OX			
8	2	SCR PH PHL .112-4QUNC x .38 LG			
7	2	PN DML HST .187 DIA x .38			
6	1	LATCH CATCH, SPECIAL			
5	1	VX1 ADAPTOR FLANGE, RIGHT			
4	1	VX1 ADAPTOR FLANGE, LEFT			
3	1	BLOCK ROTATION, RIGHT			
2	1	BLOCK ROTATION, LEFT			
1	1	LATCH CATCH, SPECIAL			

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		CONTRACT NO.	
HALE DIA.	TOLERANCE	DEC. XXX .03	FRAC.
.015 TO .042	+ .002 / -.002	DR	S. CARPENTER 2/8/98
.045 TO .093	+ .004 / -.002	CHK	R. GARWAN 2/8/98
.095 TO .199	+ .007 / -.002	ANS &	
.200 TO .499	+ .009 / -.002	REMOVE BARRS, BREAK SHARP EDGES, ENG	
.500 TO .999	+ .012 / -.002	MATERIAL	
1.000 TO 2.999	+ .015 / -.002	ASBY	
3.000 TO 4.999	+ .020 / -.002	O A	
5.000 TO 9.999	+ .025 / -.002	FINISH	
10.000 TO 24.999	+ .031 / -.002	APPD	
25.000 TO 49.999	+ .037 / -.002		
50.000 TO 99.999	+ .043 / -.002		

PARTS LIST	
ITEM NO.	DESCRIPTION
1	LATCH CATCH, SPECIAL
2	BLOCK ROTATION, LEFT
3	BLOCK ROTATION, RIGHT
4	VX1 ADAPTOR FLANGE, LEFT
5	VX1 ADAPTOR FLANGE, RIGHT
6	LATCH CATCH, SPECIAL
7	LATCH CATCH, SPECIAL
8	PN DML HST .187 DIA x .38
9	SCR PH PHL .190-32UNF x .50 BLK OX
10	SCR SHP .190-24UNC x .25 DIA x .38 SST
11	SCR PH PHL .164-32UNC x .50 LG.
12	WASHER, LK #8
13	WASHER, FLAT #8
14	COVER PLATE
15	SCR BH .164-32 x .500 LG.
16	EPXY
17	SCR BH CP .112-4QUNC x .75 LG.
18	NOT SHOWN

VIRGINIA PANEL CORP.
 RCVR ADAPTOR KIT,
 SPECIAL

REV D 18117 DWG NO. 4-397 22 000
 SCALE: 1/2" = 4-397/2200 2/6/98 SHEET 1 OF 1