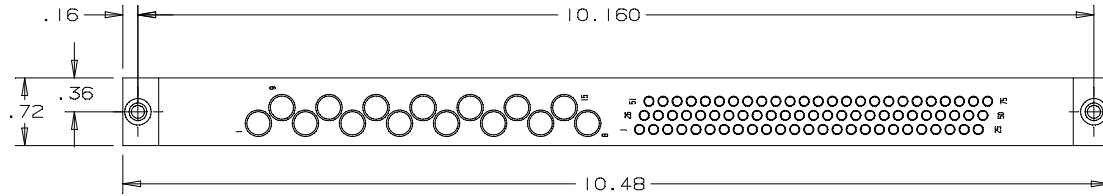
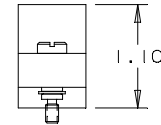
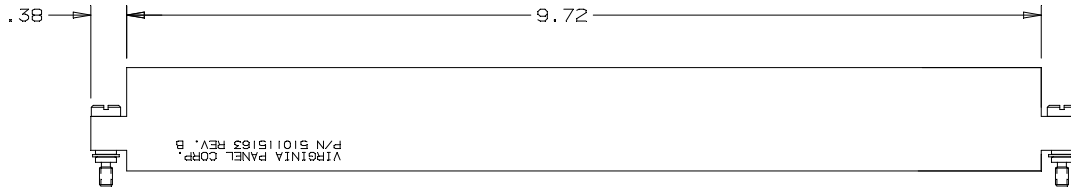


DO NOT SCALE DRAWING

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REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
	B	INC. ECN # 22B1	9/9/99	RG



510115163

CUSTOMER DRAWING

TOLERANCES ON HOLES UNLESS SPECIFIED		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.		CONTRACT NO.	
HOLE DIA.	TOLERANCE	TOLERANCES ARE:		SIGNATURES	DATE
.0135 TO .042	+ .003/- .002	DEC. XXX ±	.02 FRAC ±	DR EH MARION	5/17/94
.043 TO .093	+ .004/- .002	.XXX ±	.010 ANG ±	CHK	
.0935 TO .156	+ .005/- .002	REMOVE BURRS, BREAK SHARP EDGES		ENG	
.1562 TO .2656	+ .006/- .002	MATERIAL		APPD	
.265 TO .4219	+ .007/- .002	FINISH		APPD	
.4375 TO .6094	+ .008/- .002				
.625 TO .75	+ .009/- .002				
.7656 TO .8437	+ .009/- .003				
.8594 TO 2.000	+ .010/- .003				

VIRGINIA PANEL CORP.			
ITA MOD ASM 75/15 CNT PWR PURCHASED/MOLDED PART			
SIZE	FSCM NO.	DWG. NO.	REV
C 18 17		4320 71 000	B
SCALE: 1:1		43207100 5/17/94	SHEET 1 OF 1