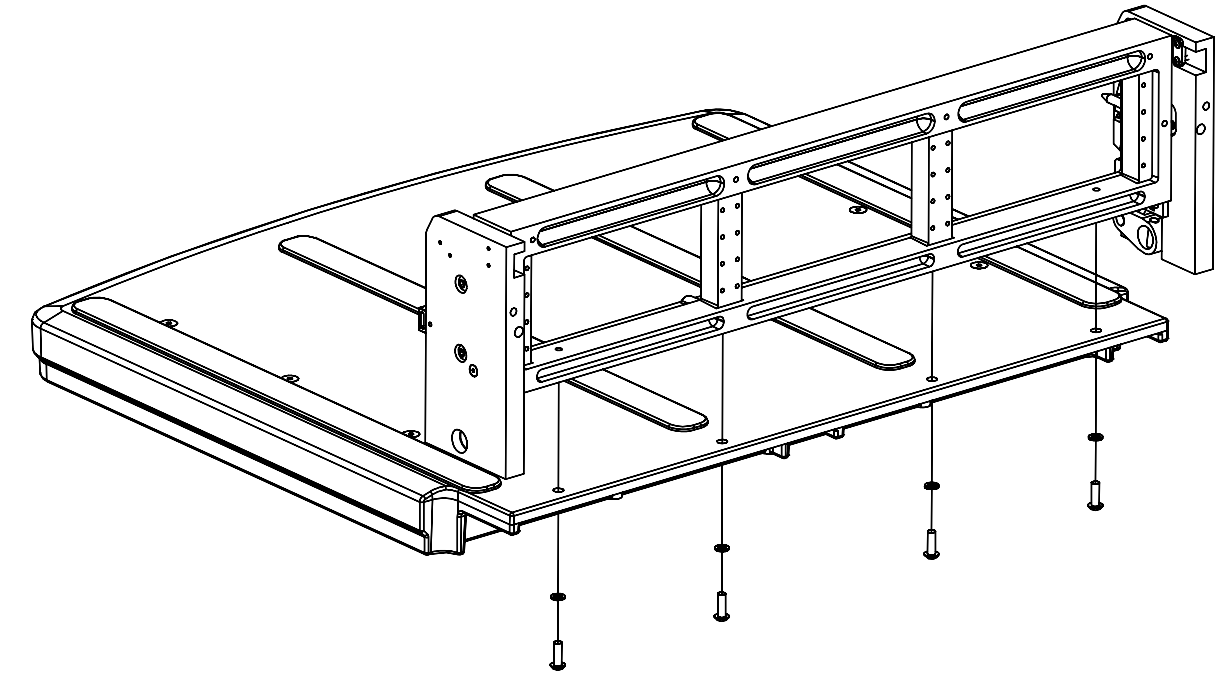


DO NOT SCALE DRAWING

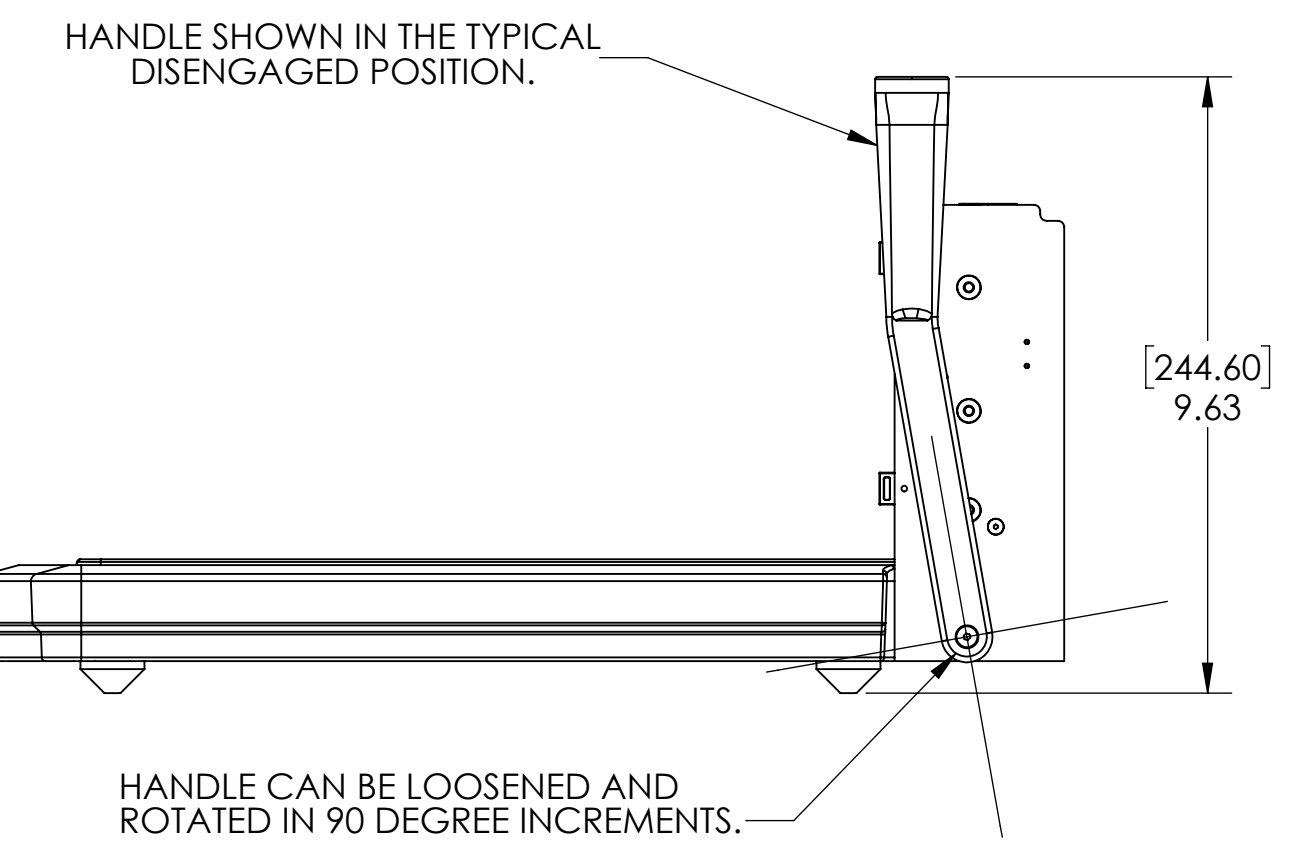
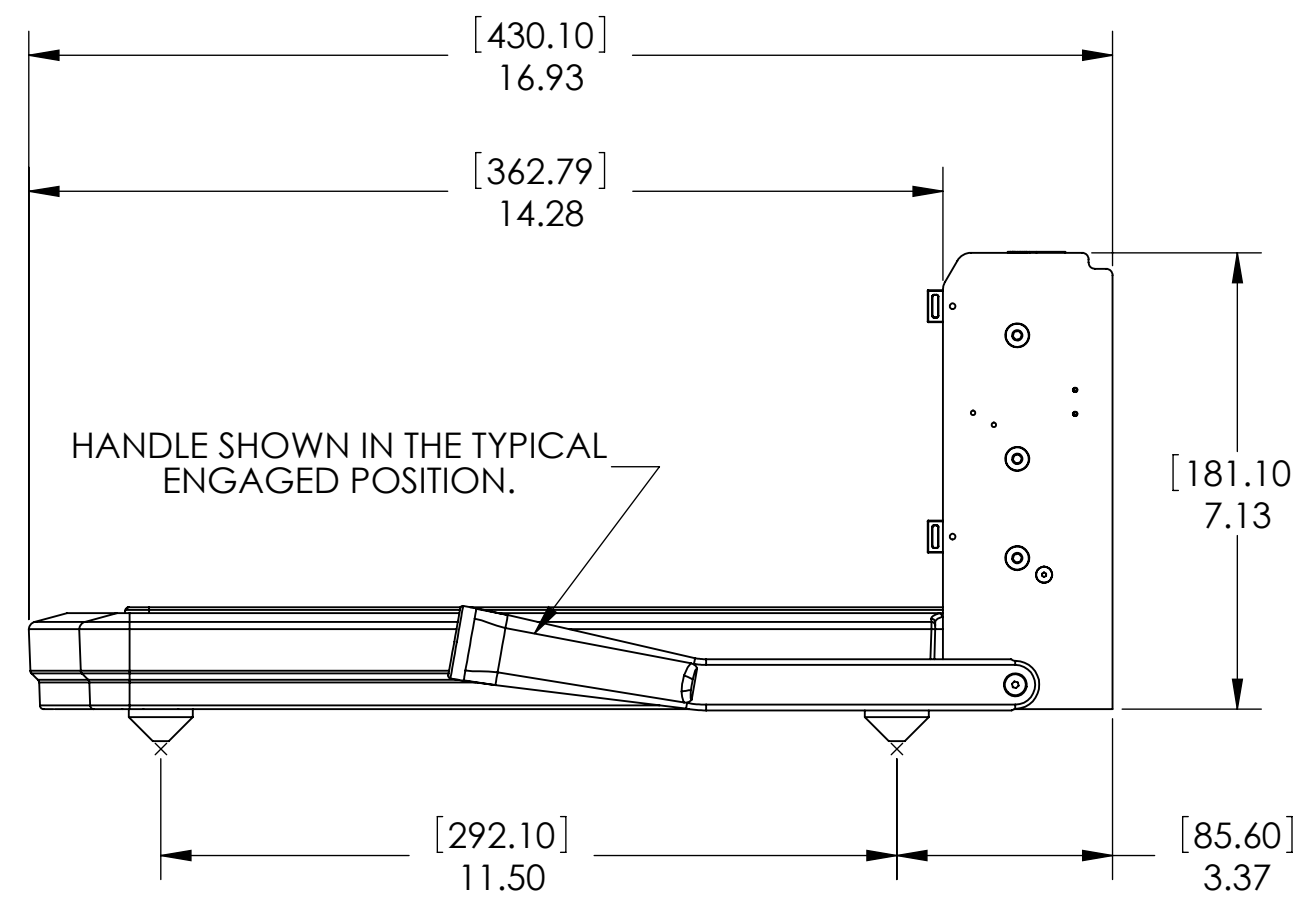
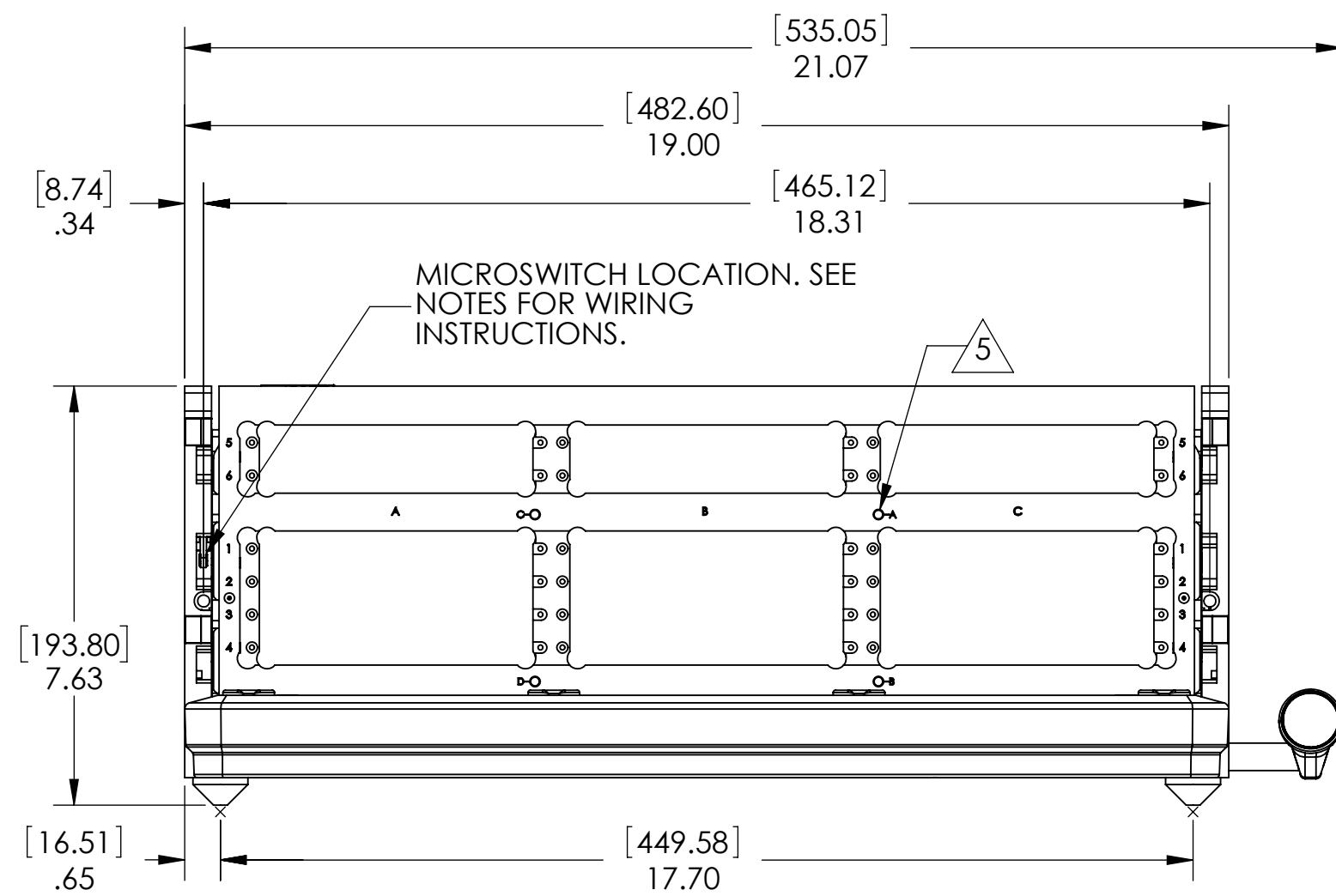
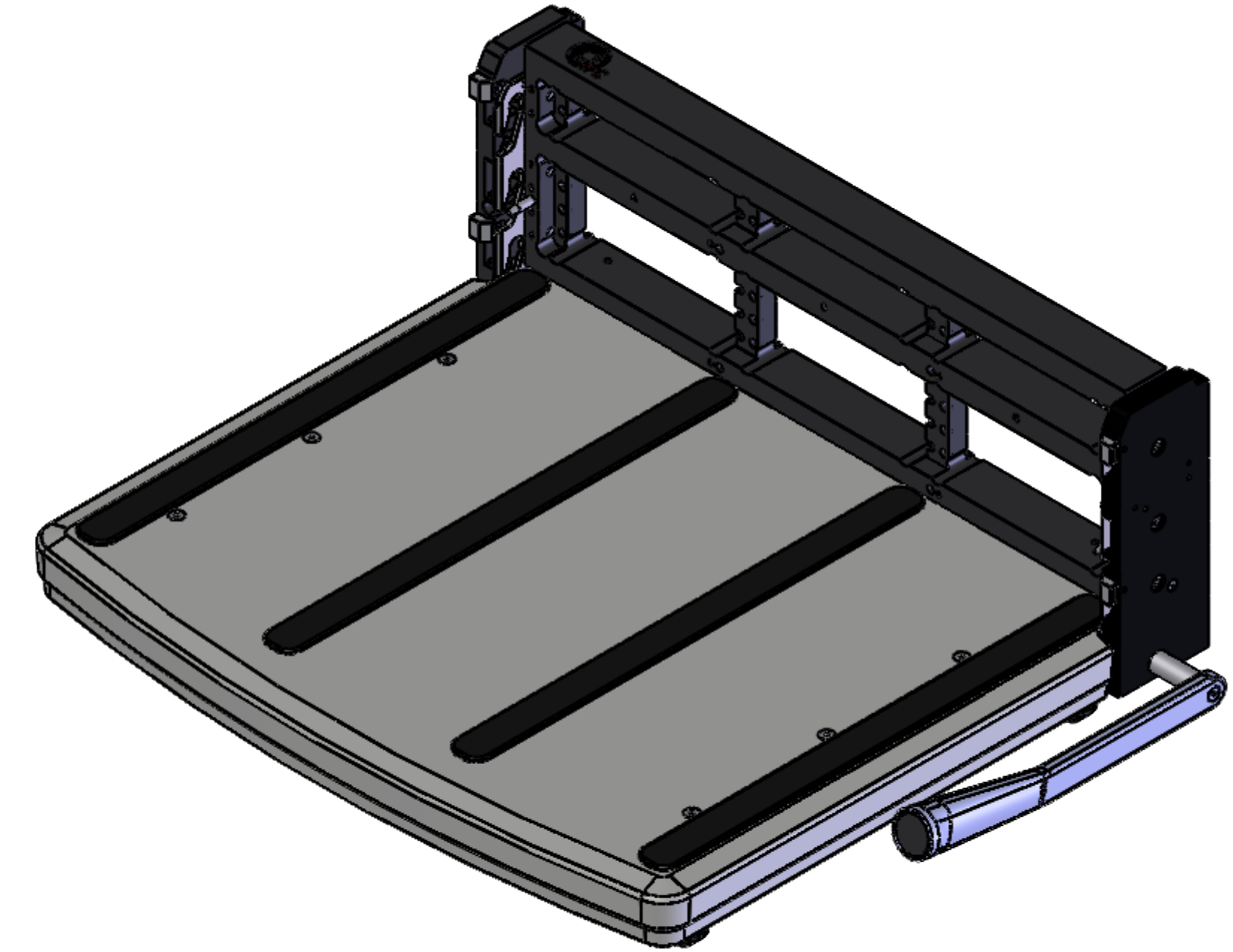
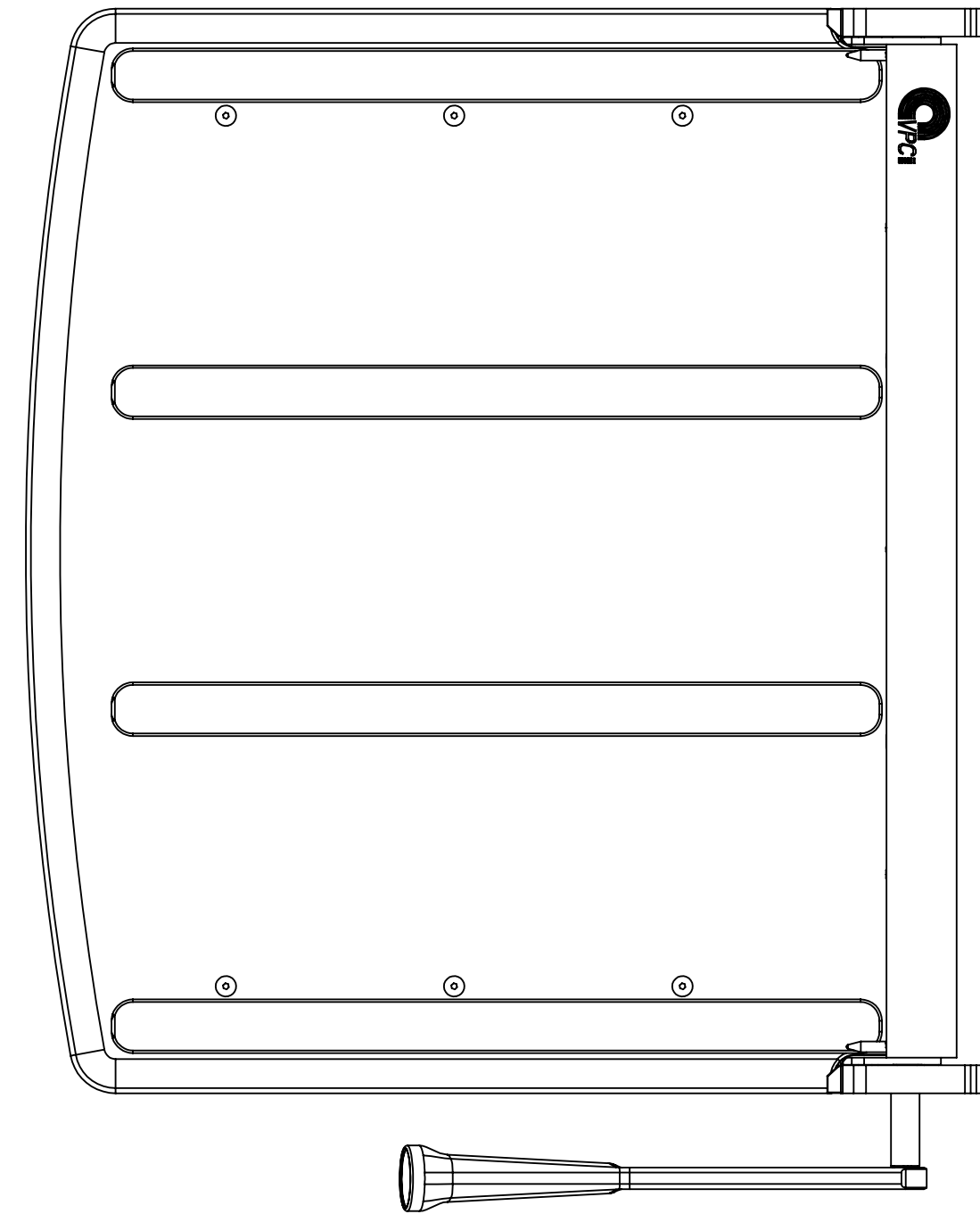
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REVISIONS			
REV	DESCRIPTION	DATE	ENGR
G	ECN #12743	8/1/22	M ECKERT

PLATFORM SHIPPED ACCORDING TO P/N VARIANT	
310104410	PLATFORM SHIPPED ASSEMBLED TO RCVR
310104410-1	PLATFORM SHIPPED LOOSE. SEE ASSEMBLY BELOW



310104410-1 PLATFORM ASSEMBLY. HANDLE AND TORSION SHAFT NOT SHOWN FOR CLARITY



KEYING PLUG LOCATIONS							
PATTERN 1				PATTERN 4			
RECEIVER		ITA		RECEIVER		ITA	
PIN A	PIN C	SCREW A	SCREW C	PIN A	PIN C	SCREW A	SCREW C
INSTALLED	INSTALLED	OPEN	OPEN	OPEN	OPEN	INSTALLED	INSTALLED
PIN B	PIN D	SCREW B	SCREW D	PIN B	PIN D	SCREW B	SCREW D
OPEN	OPEN	INSTALLED	INSTALLED	INSTALLED	INSTALLED	OPEN	OPEN

PATTERN 2				PATTERN 5			
RECEIVER		ITA		RECEIVER		ITA	
PIN A	PIN C	SCREW A	SCREW C	PIN A	PIN C	SCREW A	SCREW C
INSTALLED	OPEN	OPEN	INSTALLED	OPEN	INSTALLED	INSTALLED	OPEN
PIN B	PIN D	SCREW B	SCREW D	PIN B	PIN D	SCREW B	SCREW D
INSTALLED	OPEN	INSTALLED	INSTALLED	INSTALLED	OPEN	OPEN	INSTALLED

PATTERN 3				PATTERN 6			
RECEIVER		ITA		RECEIVER		ITA	
PIN A	PIN C	SCREW A	SCREW C	PIN A	PIN C	SCREW A	SCREW C
OPEN	INSTALLED	INSTALLED	OPEN	INSTALLED	OPEN	INSTALLED	INSTALLED
PIN B	PIN D	SCREW B	SCREW D	PIN B	PIN D	SCREW B	SCREW D
OPEN	INSTALLED	INSTALLED	OPEN	OPEN	INSTALLED	INSTALLED	OPEN

5 IF KEYING IS REQUIRED USE VPC KEYING KIT PART NUMBER 310118112. SEE TABLE FOR KEYING OPTIONS.

4. RUBBER FEET MAY BE REMOVED AND RECEIVER SECURED TO A TABLE WITH 1/4-20 SCREWS.

3. WEIGHT: APPROXIMATELY 22 POUNDS, ALUMINUM AND STEEL.

2. MICROSWITCH WIRES NOT SHOWN. COLOR CODE AS FOLLOWS:
 RED - NORMALLY CLOSED
 WHITE - NORMALLY OPEN
 BLACK - COMMON

NOTES:

MATING ITA	PROTECTIVE COVER
410104322 (12 MODULE)	310113518
410104474 (18 MODULE)	

CUSTOMER DRAWING			
VPC			
WWW.VPC.COM			
RCV, G12X TABLE TOP WITH 15" PLATFORM			
DIMENSIONS ARE SHOWN AS:	SIZE	CAGE CODE	DWG. NO.
[MILLIMETERS]	D	18117	310104410
INCHES	SCALE: 1:3	310104410	3/10/11
			SHEET 1 OF 1