

Tech Tip: iCon and iI Module Assembly

Module Assembly Instructions

1. Using a Phillips screwdriver, remove the two Phillips head screws from the mating face of the module (Figure A).
2. Observe the keying bosses on the inside of the iCon module. iCon modules are equipped with two sets of keying bosses to prevent orientation mismatch during assembly (Figure B). This feature ensures that the top-to-bottom orientation is correct and that the silk screening aligns properly.

NOTE: It is possible for the keying bosses to be overcome by force. If this is the case, a gap will be visible on the side of the module.

3. Place the two halves of the module together until both halves are seated.
4. Replace the Phillips head screws in the mating face of the module, and retighten using a Phillips screwdriver.

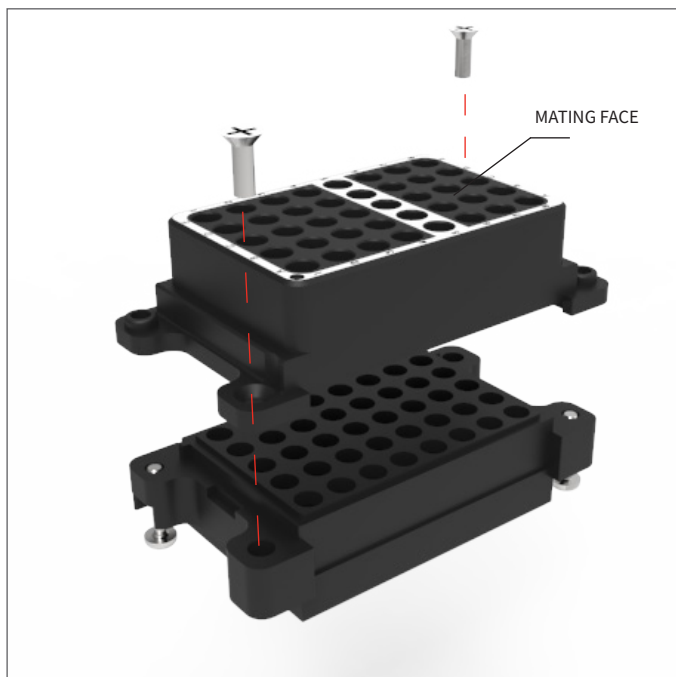


Figure A. Separation of the module halves.

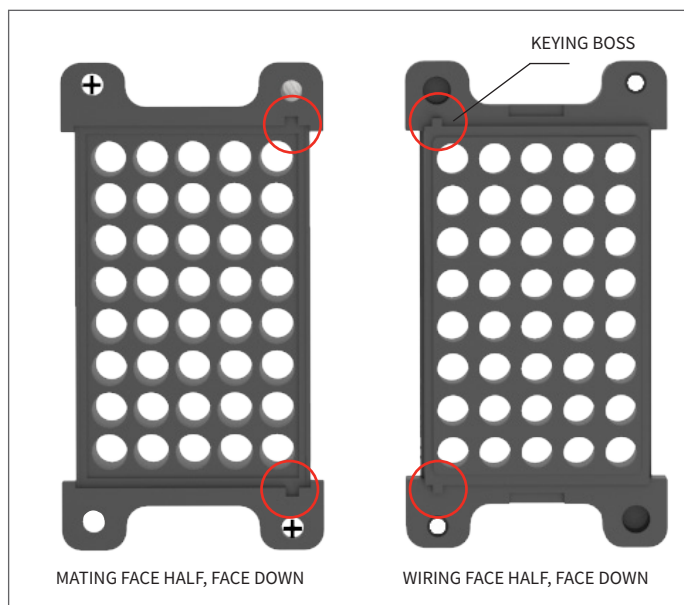


Figure B. Locating the keying bosses for correct orientation.